

# **BOILER TREAT ONE SHOT**

BOILER TREAT ONE SHOT is a liquid compound. It contains a combination of alkaline mineral salts, sequestering agents, sludge conditioners, scale and corrosion inhibitors.

# **FEATURES & BENEFITS**



- Specially formulated liquid treatment for low-pressure boilers
- Prevents scale formation
- Controls and maintains pH hardness
- Easy to use & easy to dose

#### **APPLICATIONS**

BOILER TREAT ONE SHOT is suitable for use with all auxiliary boilers including waste heat and exhaust gas boilers. BOILER TREAT ONE SHOT prevents scale formation.

# **DIRECTIONS FOR USE**

For optimum results, BOILER TREAT ONE SHOT should be dosed directly into the boiler via a by-pass pot feeder installed in the boiler feed line. For low-pressure boilers without by-pass feeder, the product may be dosed into the hot well. But we do not advise this as a long term solution. Regular blowdown is necessary to remove sludge and solids.

In order to treat the boiler correctly, five elements are needed:

- 1. Alkaline controller and corrosion inhibitor ALKALINITY CONTROL
- Scale suppression and prevention HARDNESS CONTROL LIQUID
- Particle removal LIQUID COAGULANT
- 4. Oxygen scavenging HYDRAZIDE
- Condensate conditioning or neutralising CONDENSATE TREAT

#### BOILER TREAT ONE SHOT has two elements of treatment:

- Alkaline controller and corrosion inhibitor
- 2. Scale suppression and prevention

For good boiler water treatment we strongly advise using HYDRAZIDE as oxygen scavenger and CONDENSATE TREAT, or CONDENSATE CONTROL, for neutralising acids in the condensate system.

## **INITIAL DOSAGE**

Initial dose for untreated system is 1 I of BOILER TREAT ONE SHOT per 1000 I of water. Maintenance dosages are determined by the result of P-alkalinity. Analysis is carried out using VECOM MARINE boiler water test kits.

For product characteristics and for the nature of special risks and safety advice consult our MSDS. www.vecom-marine.com - sales@vecom-marine.com



NOTE: The phosphate and alkalinity values if analysed, may not necessarily correspond to the control levels. In cases of poor quality feedwater used, increased dosages may be required. If the P-alkalinity is persistently low, use ALKALINITY CONTROL to adjust. The pH of the boiler water should be kept between 9.5 - 11.

The boiler water parameters should be as per the boiler operating manual. Our recommendations are:

P-alkalinity: 100 - 200 ppm CaCO<sub>3</sub> (ideal level P-alkalinity is 150 ppm)

M-alkalinity: Below two times P-alkalinity

Boiler chloride: Max. 90 ppm Boiler pH: 9.5 - 11.0 Condensate pH: 8 - 10 Oxyen scavenger: 0.8 - 1.5

# **DOSAGE CHART**

P-alkalinity (ppm CaCO <sub>3</sub> )	Boiler Treat One Shot (I per ton)	
	Action	Dose
0	Increase	1.0
50	Increase	0.6
100	Increase	0.3
150	Satisfactory	0
200	Blowdown	0
225	Blowdown	0
250	Blowdown	0
300	Blowdown	0
350	Blowdown	0
400	Blowdown	0

## STANDARD PACKING

BOILER TREAT ONE SHOT is usually available in plastic cans of 25 l.